ZS-V, July 2014

BMW INDIVIDUAL MANUFAKTUR.

PAINTWORK COLLECTION GUIDE.

BMW GROUP

BIMMERPOST.com

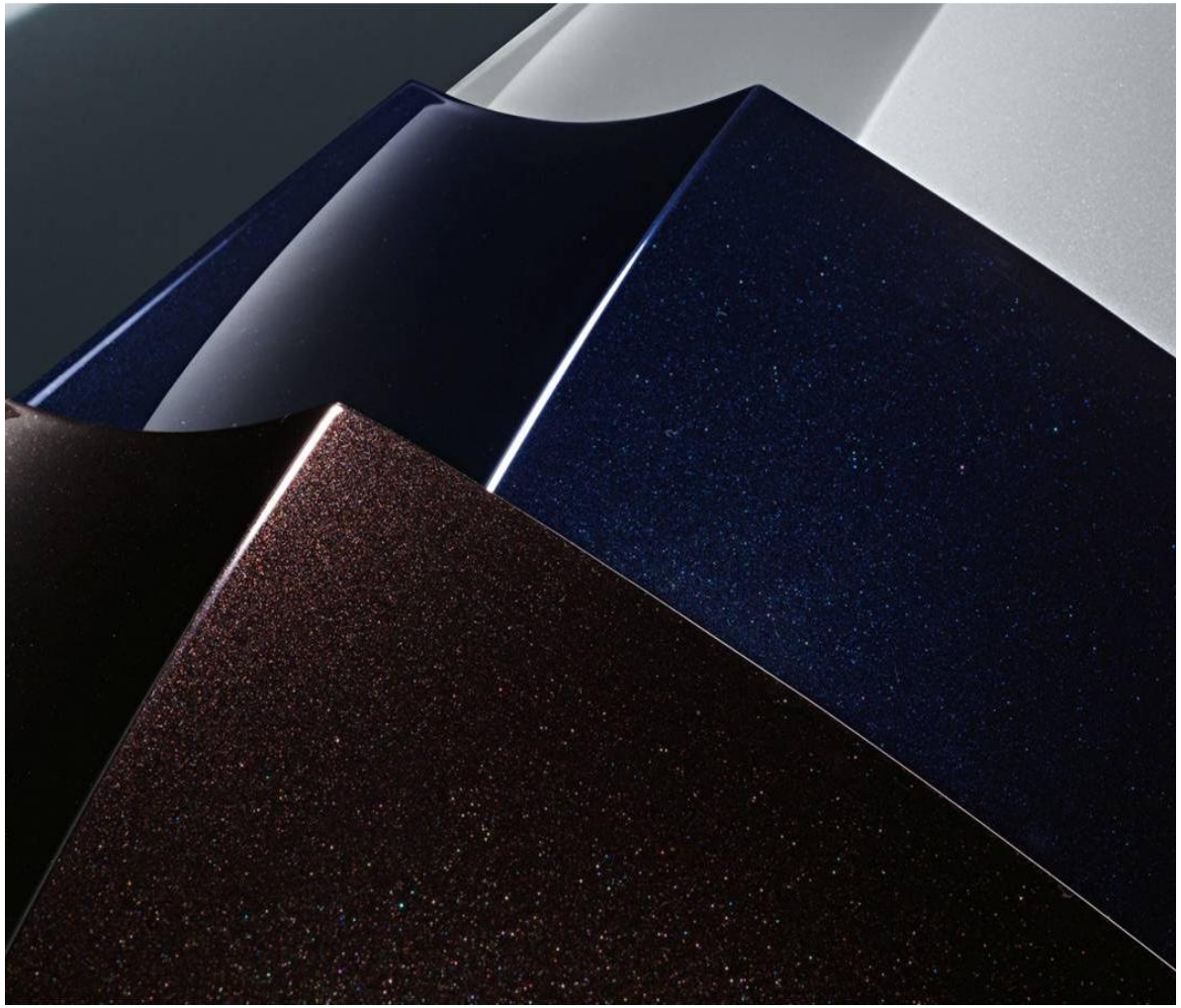
BMW INDIVIDUAL MANUFAKTUR.
INTRODUCTION I.

– This collection guide gives a brief overview of BMW Special Request colours and thus shows the variety of possibilities to personalize the costumers BMW automobile.

– These colour samples and images are meant to give you a first impression of paints and materials. Experience has shown, however, that printed or online versions of paintworks **cannot always faithfully reproduce the appearance of the originals.**

– Please note that not all colours are available on all models. **Please refer to the National Sales Office for details.**

BMW INDIVIDUAL MANUFAKTUR. INTRODUCTION II.



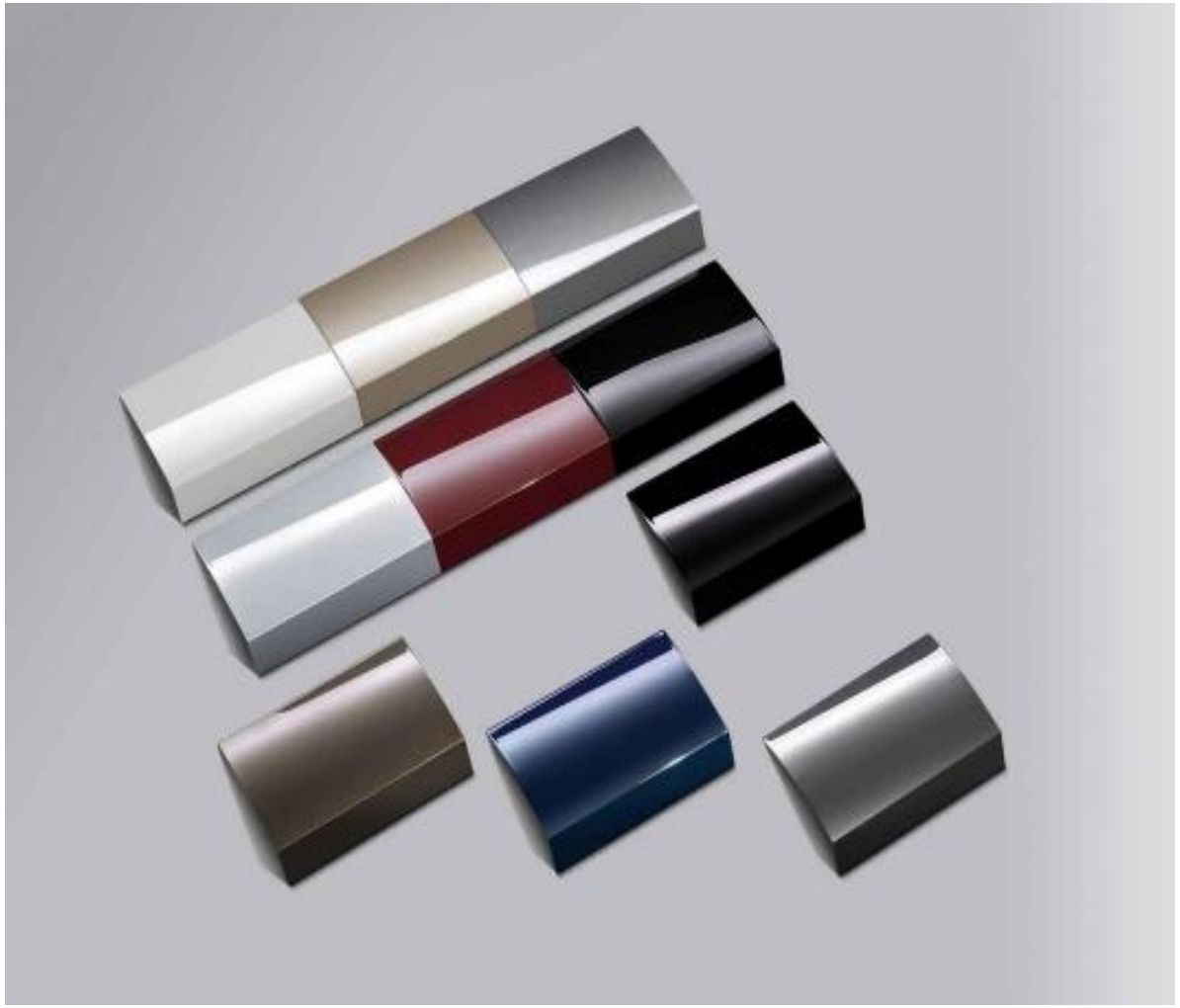
BMW Special Request exterior paintworks are as multilayered **as a diamond**. The rich interplay of colours creates a sublime shimmering effect and a fascinating luminous intensity. One surface brings three-dimensional depth of colour, millions of pigments and countless luminous facets.

A variety of finishes are available including non-metallic, metallic, or pearl which uses a mixture of synthetic mica flakes to produce scintillating effects.

Even more striking is the matt finish of the Frozen paintwork which has a unique shimmer, making the contours of a BMW even more exciting and underlining the sculptural character of the vehicle.

Customers can select from a wide variety of exclusive premium colours or choose to specify their own unique shade.

BMW INDIVIDUAL MANUFAKTUR. PAINT TYPE GUIDE.



Non-metallic
This is the base paint used for all other types and does not contain any metallic flakes.

Metallic
Uses very small flakes of aluminium to give the car an obvious shine when they reflect the light. The colour does not change when looked at from a different angle. These flakes are relatively uniform in size and are evenly mixed with the base paint.

Pearl (Titaniumoxyd and Xyrallic)
Uses small flakes of mica, a synthetic material that resembles the sheen of a natural pearl. These particles do not reflect light and instead act like small prisms by letting light pass through them and refracting it evenly throughout the surface. As such the colour appears to change depending on the angle. The mica particles are uniform in size and are mixed with the base paint.

Frozen
First introduced by BMW in 2009, Frozen paintworks use silicates in a clear-coat finish as a matting agent to achieve the velvety-matt surface effect. Because of the unique nature of these finishes and the complex production process, they are produced in limited quantities and require particular maintenance and cleaning, but represent a stunning and unique paint effect.

BMW INDIVIDUAL MANUFAKTUR. ORDERING OVERVIEW.

BMW paintworks are divided into two types:

SABI

– SABI paintworks are available to order within the configurator and can be selected just like normal production paint finishes. Pricing is displayed there.

490

– Special request paintworks use the generic code 490. The specific colour code is then supposed to be filled into IVS. These exclusive paintworks require confirmation and pricing directly from the NSC.

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BMW INDIVIDUAL MANUFAKTUR.
AEGEAN BLUE.

Colour	Aegean Blue
Type	Metallic
Code	336
Remark	-

BMW INDIVIDUAL MANUFAKTUR.
ARCTIC.

Colour	Arctic
Type	Metallic
Code	A34
Remark	-

BMW INDIVIDUAL MANUFAKTUR.
ATLANTIS.

Colour	Atlantis
Type	Metallic
Code	399
Remark	-

BMW INDIVIDUAL MANUFAKTUR.
LAGUNA SECA BLUE.

Colour	Laguna Seca Blue
Type	Metallic
Code	448
Remark	-

BMW INDIVIDUAL MANUFAKTUR.
ENZIAN BLUE.

Colour	Enzian Blue
Type	Non-metallic
Code	W37
Remark	-

BMW INDIVIDUAL MANUFAKTUR. SANTORINI BLUE II.

Colour	Santorini Blue II
Type	Non-metallic
Code	327
Remark	-

BMW INDIVIDUAL MANUFAKTUR.
PURE BLUE.

Colour	Pure Blue
Type	Non-metallic
Code	W87
Remark	-

BMW INDIVIDUAL MANUFAKTUR.
MISTRAL BLUE.

Colour	Mistral Blue
Type	Metallic
Code	U85
Remark	-

BMW INDIVIDUAL MANUFAKTUR. ESTORIL BLUE II.

Colour	Estoril Blue II
Type	Metallic
Code	B45
Remark	-

BMW INDIVIDUAL MANUFAKTUR. FROZEN BLUE METALLIC.

Colour	Frozen Blue Metallic
Type	Matt
Code	W91
Remark	Basic: Monte Carlo Blue metallic

BMW INDIVIDUAL MANUFAKTUR. METROPOLITAN BLUE.

Colour	Metropolitan Blue
Type	Metallic
Code	R36
Remark	-

BMW INDIVIDUAL MANUFAKTUR. MALDIVES BLUE II.

Colour	Maldives Blue II
Type	Metallic
Code	A15
Remark	-

BMW INDIVIDUAL MANUFAKTUR. MAURITIUS BLUE.

Colour	Mauritius Blue
Type	Metallic
Code	287
Remark	-

BMW INDIVIDUAL MANUFAKTUR.
AVUS BLUE.

Colour	Avus Blue
Type	Metallic
Code	276
Remark	-

BMW INDIVIDUAL MANUFAKTUR. TOBAGO BLUE.

Colour	Tobago Blue
Type	Metallic
Code	256
Remark	-

BMW INDIVIDUAL MANUFAKTUR. VIOLET BLUE.

Colour	Violet Blue
Type	Non-metallic
Code	435
Remark	-

BMW INDIVIDUAL MANUFAKTUR.
SAN MARINO BLUE.

Colour	San Marino Blue
Type	Metallic
Code	B51
Remark	-

BMW INDIVIDUAL MANUFAKTUR. ORIENT BLUE.

Colour	Orient Blue
Type	Metallic
Code	317
Remark	-

BMW INDIVIDUAL MANUFAKTUR.
PETROL MICA.

Colour	Petrol Mica
Type	Metallic
Code	305
Remark	-

BMW INDIVIDUAL MANUFAKTUR. FROZEN DARK BLUE METALLIC.

Colour	Frozen Dark Blue Metallic
Type	Matt
Code	W44
Remark	Basic: Deep See Blue metallic

BMW INDIVIDUAL MANUFAKTUR.
BLUE ONYX.

Colour	Blue Onyx
Type	Metallic
Code	S11
Remark	-

BMW INDIVIDUAL MANUFAKTUR.
MACAO BLUE.

Colour	Macaoblau
Type	Metallic
Code	250
Remark	-

BMW INDIVIDUAL MANUFAKTUR. NIGHT BLUE.

Colour	Night Blue
Type	Metallic
Code	453
Remark	-

BMW INDIVIDUAL MANUFAKTUR.
BLACK BLUE.

Colour	Black Blue
Type	Non-metallic
Code	W32
Remark	-

BMW INDIVIDUAL MANUFAKTUR.
ROSE QUARZ.

Colour	Rose Quartz
Type	Metallic
Code	T35
Remark	-

BMW INDIVIDUAL MANUFAKTUR.
WILDBERRY.

Colour	Wildberry
Type	Metallic
Code	T09
Remark	-

BMW INDIVIDUAL MANUFAKTUR.
MORA.

Colour	Mora
Type	Metallic
Code	359
Remark	-

BMW INDIVIDUAL MANUFAKTUR. TRAMONTO BORDEAUX.

Colour	Tramonto Bordeaux
Type	Metallic
Code	P44
Remark	-

BMW INDIVIDUAL MANUFAKTUR. BARBERA RED.

Colour	Barbera Red
Type	Metallic
Code	A39
Remark	-

BMW INDIVIDUAL MANUFAKTUR.
PURPLE SILK.

Colour	Purple Silk
Type	Metallic
Code	R61
Remark	-

BMW INDIVIDUAL MANUFAKTUR. SEPIA VIOLET.

Colour	Sepia Violet
Type	Metallic
Code	474
Remark	-

BMW INDIVIDUAL MANUFAKTUR. AMETHYST PEARL EFFECT.

Colour	Amethyst Pearl Effect
Type	Metallic
Code	W68
Remark	-

BMW INDIVIDUAL MANUFAKTUR. VELVET VIOLET PEARL EFFECT.

Colour	Velvet Violet Pearl Effect
Type	Metallic
Code	379
Remark	-

BMW INDIVIDUAL MANUFAKTUR.
JAPAN RED.

Colour	Japan Red
Type	Non-metallic
Code	438
Remark	-

BMW INDIVIDUAL MANUFAKTUR.
ST. JAMES RED.

Colour	St. James Red
Type	Metallic
Code	W65
Remark	-

BMW INDIVIDUAL MANUFAKTUR.
FERRARI RED.

Colour	Ferrari Red
Type	Non-metallic
Code	U90
Remark	-

BMW INDIVIDUAL MANUFAKTUR.
FIRE RED II.

Colour	Fire Red II
Type	Non-metallic
Code	375
Remark	-

BMW INDIVIDUAL MANUFAKTUR. LIGHT RED.

Colour	Light Red
Type	Non-metallic
Code	314
Remark	-

BMW INDIVIDUAL MANUFAKTUR. LIPSTICK.

Colour	Lipstick
Type	Non-metallic
Code	W88
Remark	-

BMW INDIVIDUAL MANUFAKTUR. RUBY RED II PEARL EFFECT.

Colour	Ruby Red II Pearl Effect
Type	Metallic
Code	S03
Remark	-

BMW INDIVIDUAL MANUFAKTUR. IMOLA RED II.

Colour	Imola Red II
Type	Non-metallic
Code	405
Remark	-

BMW INDIVIDUAL MANUFAKTUR. INDIANAPOLIS RED.

Colour	Indianapolis Red
Type	Metallic
Code	A31
Remark	-

BMW INDIVIDUAL MANUFAKTUR.
SIENA RED II.

Colour	Siena Red II
Type	Metallic
Code	362
Remark	-

BMW INDIVIDUAL MANUFAKTUR. CHIARETTO RED.

Colour	Chiaretto Red
Type	Metallic
Code	894
Remark	-

BMW INDIVIDUAL MANUFAKTUR.
BYZANZ.

Colour	Byzanz
Type	Metallic
Code	355
Remark	-

BMW INDIVIDUAL MANUFAKTUR. FROZEN RED METALLIC.

Colour	Frozen Red Metallic
Type	Matt
Code	P53
Remark	Basic: Sakhir Orange metallic

BMW INDIVIDUAL MANUFAKTUR. LIGHT YELLOW.

Colour	Light Yellow
Type	Metallic
Code	376
Remark	-

BMW INDIVIDUAL MANUFAKTUR. TOPAZ GOLD.

Colour	Topaz Gold
Type	Metallic
Code	W02
Remark	-

BMW INDIVIDUAL MANUFAKTUR. SUNBURST GOLD.

Colour	Sunburst Gold
Type	Metallic
Code	P66
Remark	-

BMW INDIVIDUAL MANUFAKTUR. PHOENIX YELLOW.

Colour	Phoenix Yellow
Type	Metallic
Code	445
Remark	-

BMW INDIVIDUAL MANUFAKTUR.
LIME YELLOW.

Colour	Lime Yellow
Type	Metallic
Code	W94
Remark	-

BMW INDIVIDUAL MANUFAKTUR.
SPEED YELLOW.

Colour	Speed Yellow
Type	Non-metallic
Code	U96
Remark	-

BMW INDIVIDUAL MANUFAKTUR. MANDARIN II.

Colour	Mandarin II
Type	Non-metallic
Code	B59
Remark	-

BMW INDIVIDUAL MANUFAKTUR. DAKAR YELLOW II.

Colour	Dakar Yellow II
Type	Non-metallic
Code	337
Remark	-

BMW INDIVIDUAL MANUFAKTUR.
FIRE ORANGE.

Colour	Fire Orange
Type	Non-metallic
Code	U94
Remark	-

BMW INDIVIDUAL MANUFAKTUR.
MINT GREEN.

Colour	Mint Green
Type	Non-metallic
Code	W97
Remark	-

BMW INDIVIDUAL MANUFAKTUR.
SIGNAL GREEN.

Colour	Signal Green
Type	Metallic
Code	P56
Remark	-

BMW INDIVIDUAL MANUFAKTUR.
JAVA GREEN.

Colour	Java Green
Type	Metallic
Code	W14
Remark	-

BMW INDIVIDUAL MANUFAKTUR.
URBAN GREEN.

Colour	Urban Green
Type	Uni
Code	A04
Remark	-

BMW INDIVIDUAL MANUFAKTUR. HIGHLAND GREEN.

Colour	Highland Green
Type	Metallic
Code	A11
Remark	-

BMW INDIVIDUAL MANUFAKTUR.
TAHITI GREEN.

Colour	Tahiti Green
Type	Metallic
Code	A78
Remark	-

BMW INDIVIDUAL MANUFAKTUR.
BOSTON GREEN.

Colour	Boston Green
Type	Metallic
Code	275
Remark	-

BMW INDIVIDUAL MANUFAKTUR. ORINOCO PEARL EFFECT.

Colour	Orinoco Pearl Effect
Type	Metallic
Code	406
Remark	-

BMW INDIVIDUAL MANUFAKTUR. BREWSTER GREEN.

Colour	Brewster Green
Type	Non-metallic
Code	T42
Remark	-

BMW INDIVIDUAL MANUFAKTUR. MALACHITE GREEN (DARK).

Colour	Malachite Green (Dark)
Type	Metallic
Code	S10
Remark	-

BMW INDIVIDUAL MANUFAKTUR. OXFORD GREEN.

Colour	Oxford Green
Type	Metallic
Code	430
Remark	-

BMW INDIVIDUAL MANUFAKTUR. GOODWOOD GREEN PEARL EFFECT.

Colour	Goodwood Green Pearl Effect
Type	Metallic
Code	W67
Remark	-

BMW INDIVIDUAL MANUFAKTUR.
VERT GREEN.

Colour	Vert Green
Type	Metallic
Code	W23
Remark	-

BMW INDIVIDUAL MANUFAKTUR.
BRITISH RACING GREEN.

Colour	British Racing Green
Type	Uni
Code	312
Remark	-

BMW INDIVIDUAL MANUFAKTUR.
FIR GREEN.

Colour	Fir Green
Type	Metallic
Code	454
Remark	-

BMW INDIVIDUAL MANUFAKTUR. CRYSTAL CASSERIT BLACK.

Colour	Crystal Casserit Black
Type	Metallic
Code	W03
Remark	-

BMW INDIVIDUAL MANUFAKTUR. MESSING.

Colour	Messing
Type	Metallic
Code	621
Remark	-

BMW INDIVIDUAL MANUFAKTUR. COGNAC.

Colour	Cognac
Type	Metallic
Code	W98
Remark	-

BMW INDIVIDUAL MANUFAKTUR.
IPANEMA BROWN.

Colour	Ipanema Brown
Type	Metallic
Code	W86
Remark	-

BMW INDIVIDUAL MANUFAKTUR. CHESTNUT BROWN.

Colour	Chestnut Brown
Type	Metallic
Code	W90
Remark	-

BMW INDIVIDUAL MANUFAKTUR.
MOCCA BROWN.

Colour	Mocca Brown
Type	Metallic
Code	891
Remark	-

BMW INDIVIDUAL MANUFAKTUR.
SEPANG BRONZE.

Colour	Sepang Bronze
Type	Metallic
Code	A32
Remark	-

BMW INDIVIDUAL MANUFAKTUR. FROZEN BRONZE METALLIC.

Colour	Frozen Bronze Metallic
Type	Matt
Code	X11
Remark	Basic: Sepang Bronze metallic

BMW INDIVIDUAL MANUFAKTUR. MACADAMIA.

Colour	Macadamia
Type	Metallic
Code	U80
Remark	-

BMW INDIVIDUAL MANUFAKTUR. LAVA GREY.

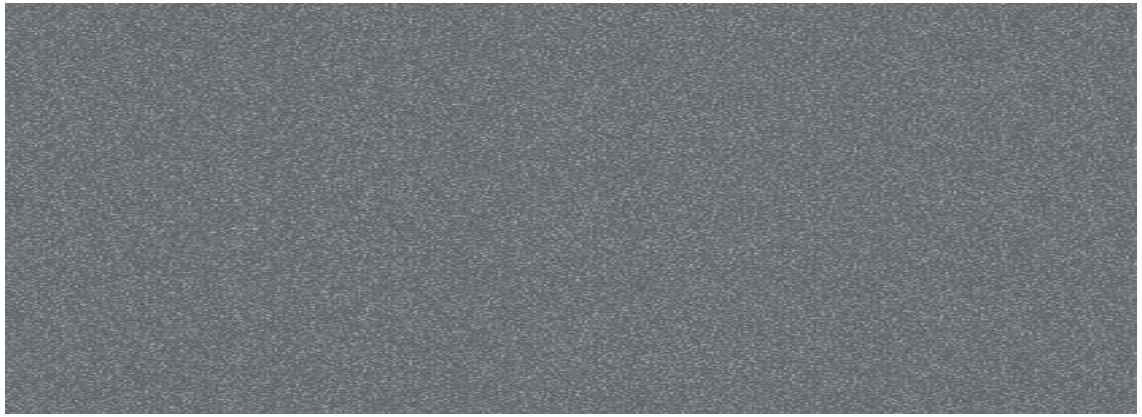
Colour	Lava Grey
Type	Metallic
Code	P08
Remark	-

BMW INDIVIDUAL MANUFAKTUR. SILVERLAKE.

Colour	Silverlake
Type	Metallic
Code	T61
Remark	-

BMW INDIVIDUAL MANUFAKTUR. FROZEN GREY METALLIC.

Colour	Frozen Grey Metallic
Type	Matt
Code	U83
Remark	Basic: Space Grey metallic



BMW INDIVIDUAL MANUFAKTUR. STRATUS GREY.

Colour	Stratus Grey
Type	Metallic
Code	440
Remark	-

BMW INDIVIDUAL MANUFAKTUR. SPARKLING GRAPHITE.

Colour	Sparkling Graphite
Type	Metallic
Code	A22
Remark	-

BMW INDIVIDUAL MANUFAKTUR. STEEL GREY PEARL EFFECT.

Colour	Steel Grey Pearl Effect
Type	Metallic
Code	400
Remark	-

BMW INDIVIDUAL MANUFAKTUR. GREY BLACK.

Colour	Grey Black
Type	Non-metallic
Code	P60
Remark	-

BMW INDIVIDUAL MANUFAKTUR. COSMOS BLACK.

Colour	Cosmos Black
Type	Metallic
Code	303
Remark	-

BMW INDIVIDUAL MANUFAKTUR.
PIANO BLACK.

Colour	Piano Black
Type	
Code	
Remark	-

BMW INDIVIDUAL MANUFAKTUR. FROZEN BLACK METALLIC.

Colour	Frozen Black Metallic
Type	Matt
Code	U91
Remark	Basic: black saphire metallic

BMW INDIVIDUAL MANUFAKTUR. BRILLIANT WHITE.

Colour	Brilliant White
Type	Multilayered
Code	U21
Remark	-

BMW INDIVIDUAL MANUFAKTUR.
FROZEN BRILLIANT WHITE METALLIC.

Colour	Frozen Brilliant White Metallic
Type	Matt
Code	W93
Remark	Basic: Brilant White metallic

BMW INDIVIDUAL MANUFAKTUR. PEPPER WHITE.

Colour	Pepper White
Type	Metallic
Code	850
Remark	-

BMW INDIVIDUAL MANUFAKTUR. IVORY II.

Colour	Ivory II
Type	Non-metallic
Code	382
Remark	-

BMW INDIVIDUAL MANUFAKTUR. CREAM WHITE.

Colour	Cream White
Type	Non-metallic
Code	W43
Remark	-

BMW INDIVIDUAL MANUFAKTUR. SUZUKA GREY.

Colour	Suzuka Grey
Type	Metallic
Code	W31
Remark	-

BMW INDIVIDUAL MANUFAKTUR. DIAMOND II.

Colour	Diamond II
Type	Metallic
Code	A10
Remark	-

BMW INDIVIDUAL MANUFAKTUR. PLATINIUM BRONZE.

Colour	Platinium Bronze
Type	Metallic
Code	A53
Remark	-

BMW INDIVIDUAL MANUFAKTUR. FROZEN SILVER METALLIC.

Colour	Frozen Silver Metallic
Type	Matt
Code	W07
Remark	Basic: Silverstone II met.

BMW INDIVIDUAL MANUFAKTUR.
PURE METAL SILVER.

Colour	Pure Metal Silver
Type	Multilayered
Code	P13
Remark	-

Pure Metal Silver is the most exclusive BMW Individual Manufaktur available. It has a unique metallic polish and brilliance through the use of special Aluminium particles and a more complex production and grinding/polishing process. Two sets of paintwork across four coats results in a glossy deep brilliance which looks almost chromed

BMW INDIVIDUAL MANUFAKTUR.
JUBILEE SILVER.

Colour	Jubilee Silver
Type	Metallic
Code	R37
Remark	-

BMW INDIVIDUAL MANUFAKTUR.
FROZEN CASHMERE SILVER METALLIC.

Colour	Frozen Cashmere Silver Metallic
Type	Matt
Code	P63
Remark	Basic: Cashmere Silver metallic

BMW INDIVIDUAL MANUFAKTUR.
MATT PAINTWORK CLEANING AND MAINTENANCE.

Due to their unique surface, Matt paints require a different cleaning and care procedure to normal paint finishes. In particular they must not be polished or waxed. Beyond this however, matt paintworks are designed to be as resilient as normal metallic paintwork finishes and can even be taken through a normal car wash (so long as no waxing is included within the selected programme).
Further information on matt paint care can be found here:
http://www.m-power.com/_open/s/editorial.jsp?id=2827&lang=en

A range of BMW matt paint products are also available via part number:

Matt paint special shampoo	83 12 2 293 868
Matt paint special cleaner	83 12 2 293 869
Matt paint special express wax	83 12 2 293 871
Matt paint special nano wax	83 12 2 293 872
Matt paint application set	83 12 2 293 874

BMW INDIVIDUAL MANUFAKTUR.

BMW M GmbH.
Gesellschaft für individuelle Automobile.

BMW M.